

House \_\_\_\_\_ Amendment NO. \_\_\_\_\_

**Offered By**

1 AMEND House Committee Substitute for Senate Bill No. 607, Page 8, Section 94.902, Line 97, by  
2 inserting after all of said section and line the following:

3  
4 "137.133. In any county with a charter form of government and with more than nine hundred  
5 fifty thousand inhabitants, any correspondence by the assessor with a taxpayer requesting  
6 information from the taxpayer shall include the following statement in bold, fourteen point font:  
7 "Disclosure of information requested on this document is voluntary and not required by law. Any  
8 information disclosed may become public record." The provisions of this section shall not apply to  
9 requests for information required to be disclosed under sections 137.092 and 137.155."; and

10  
11 Further amend said bill by amending the title, enacting clause, and intersectional references  
12 accordingly.

Action Taken \_\_\_\_\_ Date \_\_\_\_\_