

House _____ Amendment NO. _____

Offered By

1 AMEND House Committee Substitute for Senate Committee Substitute for Senate Bill No. 852,
2 Page 4, Section 105.935, Line 54, by inserting after all of said section and line the following:

3
4 "137.133. In any county with a charter form of government and with more than nine hundred
5 fifty thousand inhabitants, any correspondence by the assessor with a taxpayer requesting
6 information from the taxpayer shall include the following statement in bold, fourteen point font:
7 "Disclosure of information requested on this document is voluntary and not required by law. Any
8 information disclosed may become public record." The provisions of this section shall not apply to
9 requests for information required to be disclosed under sections 137.092 and 137.155."; and

10
11 Further amend said bill by amending the title, enacting clause, and intersectional references
12 accordingly.

Action Taken _____ Date _____